

Garant
WNMG 080408, Grade: HB7210-1


Order data

Order number	252208 HB7210-1
GTIN	4062406059194
Item class	21G

Description

WNMG 080408 HB7210-1 Grade: HB7210-1
 Chip breaker: GG
 Cutting depth a_p : 0.4 - 6.5 mm
 Feed f : 0.3 - 0.8 mm/rev.
 Cutting speed v_c main application: 100 - 450 m/min

Technical description

Chip breaker	GG
Grade	HB7210-1
Cutting speed v_c main application	100 - 450 m/min
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Roughing
Main application	K
Cutting depth a_p	0.4 - 6.5 mm

Feed f	0.3 - 0.8 mm/rev.
Corner radius	0.8 mm
Tool material	Carbide
Coating	TiCN
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning